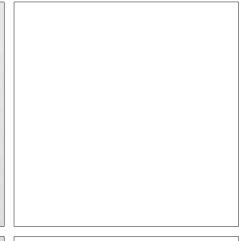


Connect · Contact · Control

Single pole contactors for battery voltages Series C137, C163, C164, C165

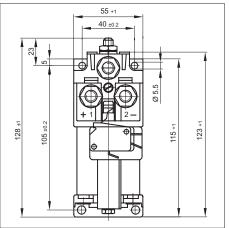


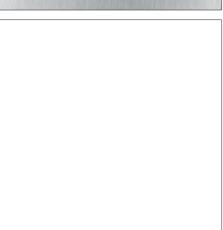














B 60.en



Contactors for battery voltages C137, C163, C164, C165 Series

With its proven line of C137 through C165 Series contactors Schaltbau offers a scalable solution for handling direct current loads in the range of 40 A to 220 A for the most common coil voltages up to 110 V.

When utilizing a contactor its coil is powered by a battery and a magnetic field is generated around its armature by the direct current voltage coming from the battery. That is why Schaltbau battery contactors feature extra wide coil tolerance. They have double-break contacts, are compact in size, economical in price, and known for their reliability.

Version »C« are single-pole NO contactors with magnetic blowout, whereas version »H« are single-pole change-over contactors which feature an additional, electrically seperated contact element. This extra normally closed contact is, however, without blowout magnets and not designed to make and break current.

Bistable versions: C163 Series contactors are also available with magnetic latching. The change towards one of the two bistable positions of the main contact is operated by a pulse of 100 msec. duration. The coil consumes no power except for the short pulse necessary to close and reopen the main contact, see also catalogue B164en.

Features

- Rugged, compact design
- Four different sizes
- Double breaking main contacts
- Extra wide coil tolerance for industrial and railway applications in accordance with VDE and UIC standards

Applications

- General purpose motor control contactor
- Starting lift/lower controls as well as speed and directional controls of industrial trucks
- Heater and air conditioning control of electric locomotives and multiple units
- Battery powered electric functions in passenger coaches
- Deep discharge protection for batteries of uninterruptible power supplies (UPS)

Standards

Meet requirements for industrial applications to:

IEC 60947-1 Low-voltage switchgear and controlgear - Part 1: General rules

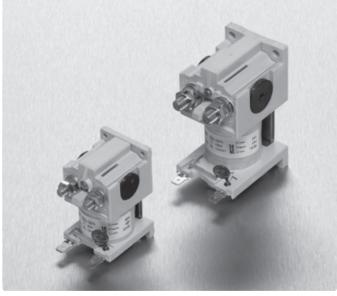
IEC 60947-4-1 Low-voltage switchgear and controlgear - Part 4-1: Contactors and motor starters - Electromechanical contactors and motor starters.

DIN EN 1175-1 Safety of industrial trucks - Electrical requirements - Part 1: General requirements for battery powered trucks

Meet requirements for railway applications to:

IEC 60077-1, Railway applications - Electric equipment for rolling stock - Part 1: General service conditions and general rules.

IEC 60077-2, Railway applications - Electric equipment for rolling stock - Part 2: Electrotechnical components; General rules



C137 and C163 Series contactors

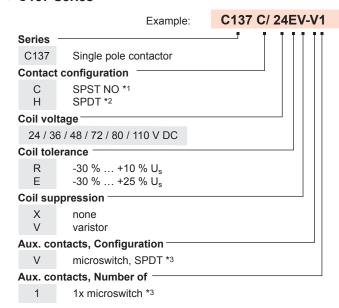


C164 and C165 Series contactors



Ordering code

C137 Series

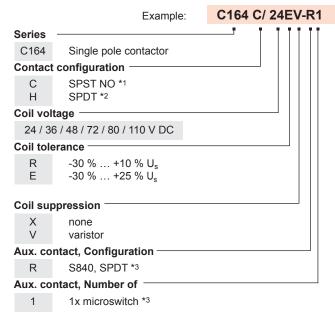


Stock items:

SPST NO contactors					
C137 C/ 24RX	C137 C/ 24EV				
C137 C/ 48RX	C137 C/ 36EV				
C137 C/ 80RX	C137 C/ 48EV				
	C137 C/ 72EV				
	C137 C/110EV				

SPDT contactors				
C137 H/ 24RX	C137 H/ 24EV			
C137 H/ 80RX	C137 H/110EV			

C164 Series



Stock items:

SPST NO contactors					
C164 C/ 24RX	C164 C/ 24EV				
C164 C/ 48RX	C164 C/ 48EV				
C164 C/ 80RX	C164 C/ 72EV				
	C164 C/110EV				

SPDT contactors				
C164 H/ 24RX				
C164 H/ 48RX				
C164 H/ 80RX				

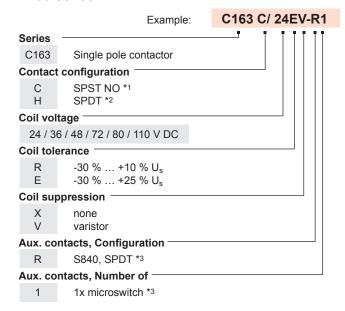
Note:

Presented in this catalogue are only stock items which can be supplied in short delivery time. Types for AC operation are available on special order: Replace version C with B (= NO contactor without blowouts) and version H with G (= changeover contactor without blowouts.

Special variant

If you need a special variant feel free to contact us. Maybe the type of contactor you are looking for is among our many **special designs**. If not, we can also supply customized designs. In this case, however, minumum order quantities apply.

C163 Series

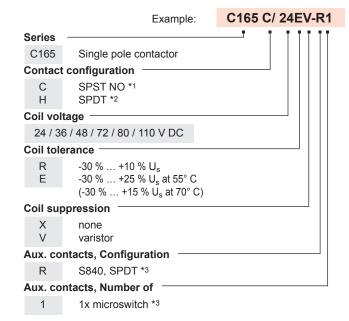


Stock items:

SPST NO contactors				
C163 C/ 24RX	C163 C/ 24EV			
C163 C/ 48RX	C163 C/ 36EV			
C163 C/ 80RX	C163 C/ 48EV			
	C163 C/ 72EV			
	C163 C/110EV			

SPDT contactor			
C163 H/ 24RX			

C165 Series



Stock items:

SPST NO contactors					
C165 C/ 24RX	C165 C/ 24EV				
C165 C/ 48RX	C165 C/ 48EV				
C165 C/ 80RX	C165 C/ 72EV				
	C165 C/110EV				

SPDT contactor				
C165 H/ 24RX				

- *1 Version C are NO contactors fitted with permanent magnets. The normally open (make) contact is designed to make and break current like an open style power relay.
- *2 Version H changeover contactors feature electrically separated potential carrying make and break contacts. Please note that here only the normally open (make) contact is capable of switching current loads, whereas the normally closed (break) contact is designed to carry current but not to make and break current.
- *3 One microswitch max., with silver plated contacts



Specifications for industrial applications

Series	C137R	I C163R I	C164R	I C165R	
Type of voltage	DC, AC *1				
Main contacts, Number of, Configuration	1x SPST-NO or 1x SPDT *2				
Nominal voltage U _n	110 V				
Rated insulation voltage U _i		160) V		
Rated impulse withstand voltage U _{imp}		2.5	kV		
Pollution degree Overvoltage category		P[O\			
Conventional thermal current I _{th}	50 A	100 A	140 A	220 A	
Making capacity, resistive, T = 1 ms	600 A	800 A	1,000 A	2,000 A	
Breaking capacity, T < 1 ms SPST-NO SPDT *2	80 V DC: 200 A 80 V DC: 100 A	80 V DC: 300 A 80 V DC: 200 A	80 V DC: 500 A 80 V DC: 300 A	80 V DC: 1,500 A 80 V DC: 800 A	
Rated short-time withstand current I _{cw}	800 A / 100 ms	1.000 A / 100 ms	1,500 A / 100 ms	2,500 A / 100 ms	
Critical current range	< 1 A	< 1 A	< 1 A	< 1 A	
Switch-off, no reversing		only in one	e direction		
Main contacts Contact material Make contact: Break contact: Main terminals / tightening torque	AgSnO₂ AgNi M6 / 4 Nm max.	$\begin{array}{ccc} {\rm AgSnO_2} & {\rm AgSnO_2} \\ {\rm AgNi} & {\rm AgNi} \\ {\rm M8/6Nmmax.} & {\rm M8/6Nmmax.} \end{array}$		AgSnO ₂ AgNi M10 / 10 Nm max.	
Auxiliary contacts Number of / Configuration Switching capacities, T = 0 ms Terminals, Flat tabs	1x SPDT 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 2.0 x 0.5 mm	V DC; 2.5 A at 24 V DC; V DC; 1.0 A at 48 V DC; V DC 0.5 A at 80 V DC			
Magnetic drive Coil voltage U_s Coil tolerance Coil power dissipation at U_s and $T_a = 20^{\circ}C$ Coil suppression Coil terminals, Flat tabs	24 V 110 V DC -30 % +10 % U _s 12 W 6.3 x 0.8 mm	24 V 110 V DC -30 % +10 % U _s 18 W 6.3 x 0.8 mm	24 V 110 V DC -30 % +10 % U _s 20 W 6.3 x 0.8 mm	24 V 110 V DC -30 % +10 % U _s 27 W 6.3 x 0.8 mm	
Degree of protection	0.0 x 0.0 11111	IP(0.0 x 0.0 mm	
Mechanical life cycles					
Electrical life	> 3 x 10 ⁶ > 100,000 cycles (U _n , I _{th} , T < 1 ms, cycle ≤ 6/min)				
Vibration / Shock (EN 61373)	Class B, Cat. 1: 5 150 Hz / 5 g (30 msec., half sinus)				
Mounting position	horizontal or vertical (contact studs must point upwards)				
Temperature Ambient temperature T _a Storage temperature	-25°C +50°C -40°C +85°C				
Weight	220 g 250 g	550 g 680 g	960 g 1,050 g	1,900 g 2,150 g SCHALTBAU	

^{*1} Types for AC applications available on special order: Replace version C with B (= NO contactor without blowout); and version H with G (= changeover contactor without blowout), see ordering code on page 3

^{*2} Changeover contactor: Here only the normally open (make) contact is capable of switching current loads, whereas the normally closed (break) contact is not designed to make and break current.



Specifications for railway applications

Series	C137E	C163E	C164E	I C165E
Type of voltage	DC, AC *1			
Main contacts, Number of, Configuration	1x SPST-NO or 1x SPDT *2			
Nominal voltage U _n	120 V			
Rated insulation voltage U _i		160	0 V	
Rated impulse withstand voltage U _{imp}		2.5	kV	
Pollution degree Overvoltage category		PI O\		
Conventional thermal current I _{th} Make contact: Break contact:	40 A 40 A	80 A 60 A	140 A 140 A	220 A 220 A
Making capacity, resistive, T = 1 ms	400 A	600 A	800 A	1,500 A
Breaking capacity, T < 1 ms Make contact: Changeover:*2	80 V DC: 150 A 80 V DC: 60 A	80 V DC: 250 A 80 V DC: 150 A	80 V DC: 400 A 80 V DC: 250 A	80 V DC: 1,500 A 80 V DC: 800 A
Rated short-time withstand current I _{cw}	700 A / 100 ms	800 A / 100 ms	1.000 A / 100 ms	2.000 A / 100 ms
Critical current range	< 1 A	< 1 A	< 1 A	< 1 A
Switch-off, no reversing		only in one	e direction	
Main contacts Contact material Break contact: Main terminals / tightening torque	AgSnO ₂ AgNi M6 / 4 Nm max.	$\begin{array}{ccc} AgSnO_2 & AgSnO_2 \\ AgNi & AgNi \\ M8/6Nmmax. & M8/6Nmmax. \end{array}$		AgSnO ₂ AgNi M10 / 10 Nm max.
Auxiliary contacts Number of / Configuration Switching capacities, T = 0 ms Terminals, Flat tabs	1x SPDT 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 2.0 x 0.5 mm		1x S840 2.5 A at 24 V DC; 1.0 A at 48 V DC; 0.5 A at 80 V DC 6.3 x 0.8 mm	
Magnetic drive Coil voltage U_s Coil tolerance Coil power dissipation at U_s and $T_a = 20^{\circ}$ C Coil suppression Coil terminals, Flat tabs	24 V 110 V DC -30 % +25 % U _s 8 W Varistor 6.3 x 0.8 mm	24 V 110 V DC -30 % +25 % U _s 12 W Varistor 6.3 x 0.8 mm	24 V 110 V DC -30 % +25 % U _s 12 W Varistor 6.3 x 0.8 mm	24 V 110 V DC -30 % +25 % U _s *3 23 W Varistor 6.3 x 0.8 mm
Degree of protection		IP	00	
Mechanical life cycles		> 3 >	(10 ⁶	
Electrical life	> 100,000 cycles (U _n , I _{th} , T < 1 msec., cycle ≤ 6/min)			in)
Vibration / Shock (EN 61373)	Class B, Cat. 1: 5 150 Hz / 5 g (30 msec., half sinus)			
Mounting position	horizontal or vertical (contact studs must point upwards)			
Temperature Ambient temperature T _a Storage temperature	-25°C +70°C -40°C +85°C			
Weight	220 g 250 g	550 g 680 g	960 g 1,050 g	1,900 g 2,150 g SCHALTBAU

^{*1} Types for AC applications available on special order: Replace version C with B (= NO contactor without blowout); and version H with G (= changeover contactor without blowout), see ordering code on page 3.

^{*2} Changeover contactor: Here only the normally open (make) contact is capable of switching current loads, whereas the normally closed (break) contact is not designed to make and break current.

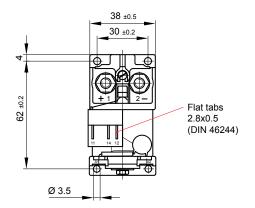
^{*3} at -25°C ... +55°C

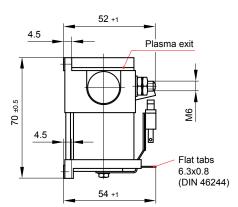


C137 SPST-NO or SPDT contactor

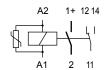
C137 Series

• Device outline: C137 Series SPST-NO contactor



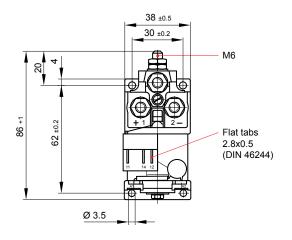


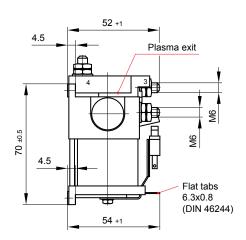
• Circuit diagram



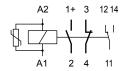
Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C137 Series SPDT contactor





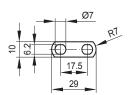
• Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C137-x Tie bar HK-C137 Auxiliary contact C137 Series

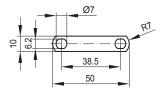
• Outline: Tie bar VS-C137-17,5



Auxiliary contact assembly HK-C137



• Outline: Tie bar VS-C137-38,5



Mounting:

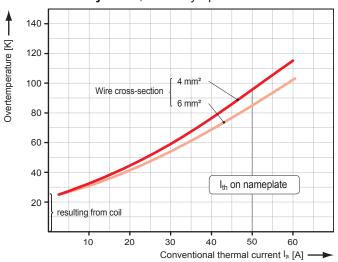
C137 Series contactors can be retrofitted with an auxiliary contact. Loosen the M4 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

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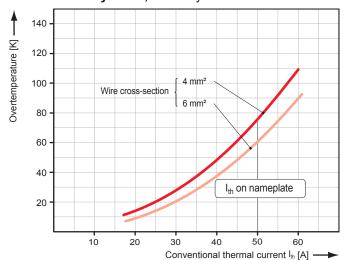
Characteristic curves Contact performance

C137 Series

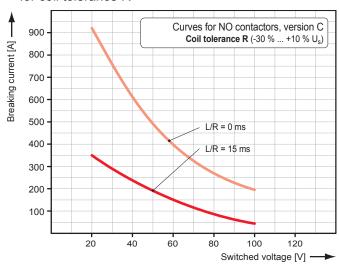
• Continuously rated, normally open contact



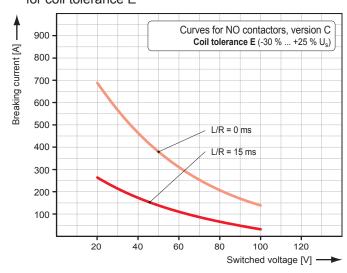
Continuously rated, normally closed contact



Maximum breaking capacity DC of NO contact for coil tolerance R



Maximum breaking capacity DC of NO contact for coil tolerance E



Note:

The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact separation is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20 % ... 60 % of its maximum breaking capacity.

Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Guide to permissible current rating

C137 Series

Short-	ene.	T NO		SP	DT		
time duty	5P51-NU		SPST-NO NO contact		ontact	NC contact	
Coil tolerance*	R	E	R	E	R	E	
6 sec	250 A	180 A	250 A	180 A	200 A	140 A	
1 min	120 A	90 A	120 A	90 A	110 A	75 A	
3 min	100 A	70 A	100 A	70 A	90 A	60 A	
5 min	80 A	60 A	80 A	60 A	70 A	50 A	
10 min	70 A	50 A	70 A	50 A	60 A		

^{*} Coil voltage tolerance: R: -3

R: -30 % ... +10 % U_s **E:** -30 % ... +25 % U_s

Above current ratings refer to wire cross-section 6 mm²

The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C .

Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs.

All the above current ratings should, therefore, be considered as a guide only.

Mounting attitudes

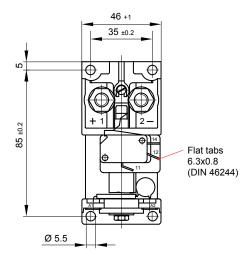
The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards.

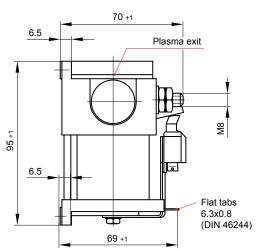


C163 SPST-NO or SPDT contactor

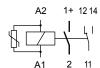
C163 Series

• Device outline: C163 Series SPST-NO contactor



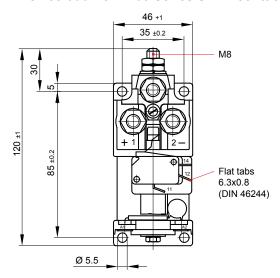


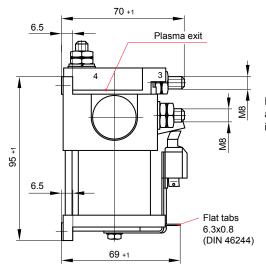
Circuit diagram



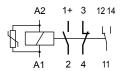
Fitted with varistor and auxiliary contact, see ordering code on page 3.

Device outline: C163 Series SPDT contactor





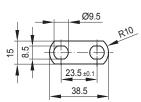
Circuit diagram



Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C163-x Tie bar HK-C163 Auxiliary contact C163 Series

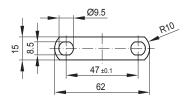
• Outline: Tie bar VS-C163-23,5



Auxiliary contact assembly HK-C163



• Outline: Tie bar VS-C163-47,0



Mounting:

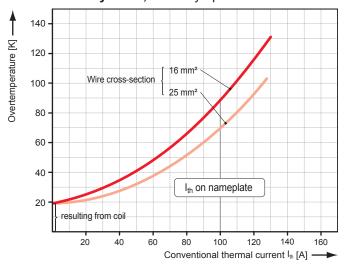
C163 Series contactors can be retrofitted with an auxiliary contact. Loosen the M5 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

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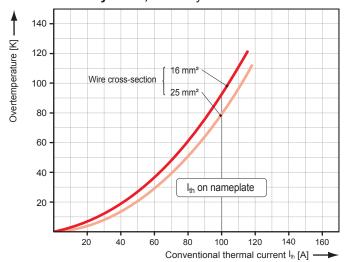
Characteristic curves Contact performance

C163 Series

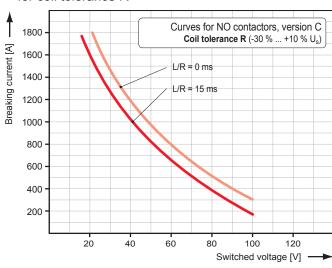
• Continuously rated, normally open contact



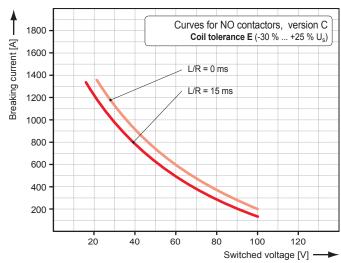
• Continuously rated, normally closed contact



Maximum breaking capacity DC of NO contact for coil tolerance R



Maximum breaking capacity DC of NO contact for coil tolerance E



Note: The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact separation is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20 % ... 60 % of its maximum breaking capacity.

Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Guide to permissible current rating

C163 Series

Short-	ene:	T NO	SPDT				
time duty	SPST-NO		NO contact		NC contact		
Coil tolerance*	R	E	R	Е	R	E	
6 sec	450 A	340 A	420 A	340 A	250 A	180 A	
1 min	200 A	150 A	180 A	150 A	150 A	110 A	
3 min	150 A	115 A	135 A	115 A	125 A	90 A	
5 min	130 A	100 A	120 A	100 A	115 A	80 A	
10 min	110 A		105 A		105 A	70 A	

E. -30 % ... +25 % U_S

Above current ratings refer to wire cross-section 16 mm²

The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C .

Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs.

All the above current ratings should, therefore, be considered as a guide only.

Mounting attitudes

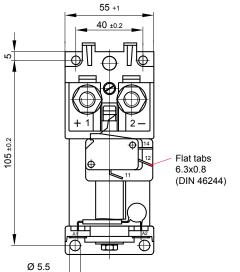
The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards.

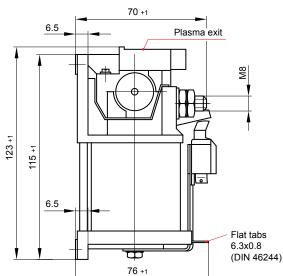


C164 SPST-NO or SPDT contactor

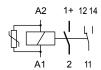
C164 Series

• Device outline: C164 Series SPST-NO contactor



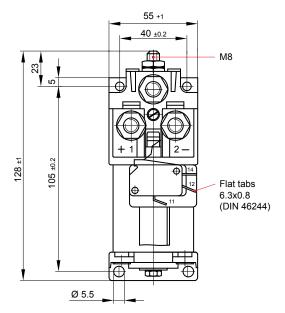


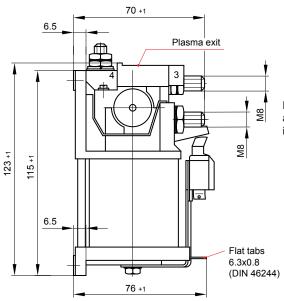
Circuit diagram



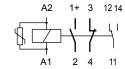
Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C164 Series SPDT contactor





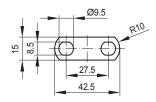
Circuit diagram



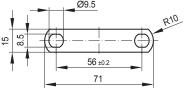
Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C164-x Tie bar HK-C164 Auxiliary contact C164 Series

• Outline: Tie bar VS-C164-27,5



Outline: Tie bar VS-C164-56,0



Mounting:

C164 Series contactors can be retrofitted with an auxiliary contact. Loosen the M5 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.

Auxiliary contact assembly HK-C164

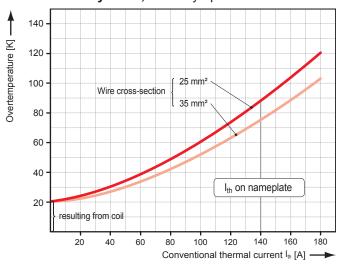


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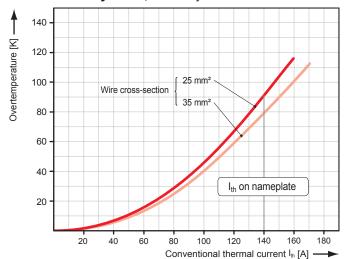
Characteristic curves Contact performance

C164 Series

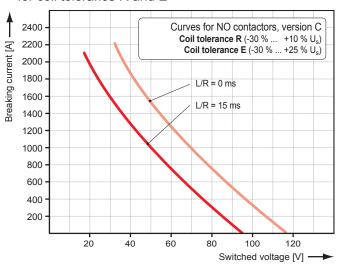
• Continuously rated, normally open contact



Continuously rated, normally closed contact



Maximum breaking capacity DC of NO contact for coil tolerance R and E



Note:

The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact separation is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20 % ... 60 % of its maximum breaking capacity. Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Guide to permissible current rating

C164 Series

Short-	SPST-NO		SPDT			
time duty			NO contact		NC contact	
Coil tolerance*	R	E	R	E	R	E
6 sec	800 A	650 A	800 A	650 A	400 A	320 A
1 min	280 A	220 A	280 A	220 A	210 A	170 A
3 min	210 A	170 A	210 A	170 A	170 A	150 A
5 min	190 A	155 A	190 A	155 A	160 A	
10 min	170 A		170 A		150 A	

^{*} Coil voltage tolerance: R: -3

R: -30 % ... +10 % U_s **E:** -30 % ... +25 % U_s

Above current ratings refer to wire cross-section 35 mm²

The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C .

Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs.

All the above current ratings should, therefore, be considered as a guide only.

Mounting attitudes

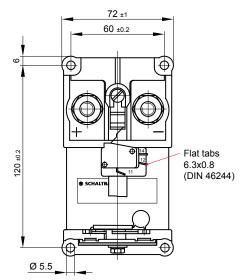
The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards.

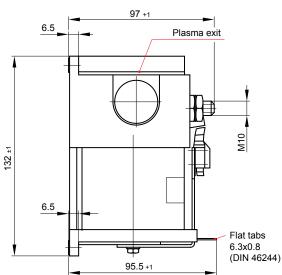


C165 SPST-NO or SPDT contactor

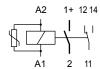
C165 Series

• Device outline: C165 Series SPST-NO contactor



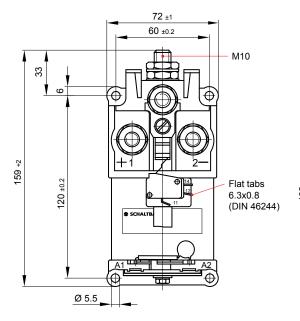


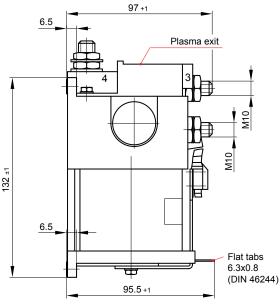
• Circuit diagram



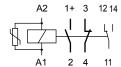
Fitted with varistor and auxiliary contact, see ordering code on page 3.

• Device outline: C165 Series SPDT contactor





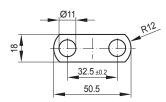
• Circuit diagram



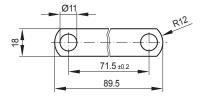
Fitted with varistor and auxiliary contact, see ordering code on page 3.

VS-C165-x Tie bar HK-C165 Auxiliary contact C165 Series

• Outline: Tie bar VS-C165-32,5



• Outline: Tie bar VS-C165-71,5



• Auxiliary contact assembly HK-C165



Mounting:

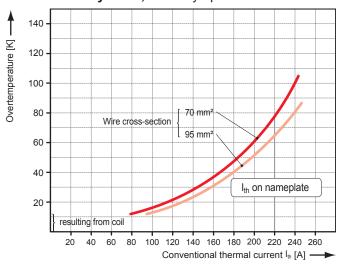
C165 Series contactors can be retrofitted with an auxiliary contact. Loosen the M5 hex screw a little that connects the yoke to the magnet core. Slide slotted mounting bracket of auxiliary contact assembly under screw head. Push yoke against housing and retighten screw.



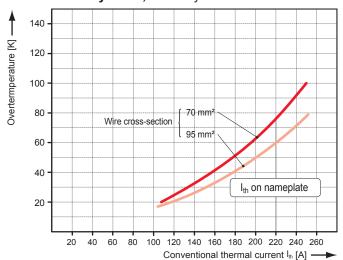
Characteristic curves Contact performance

C165 Series

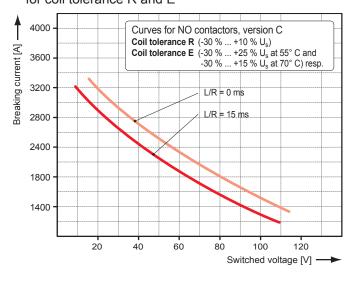
• Continuously rated, normally open contact



· Continuously rated, normally closed contact



Maximum breaking capacity DC of NO contact for coil tolerance R and E



Note:

The maximum breaking capacity is the value of prospective current at a stated DC voltage which can be ruptured by the contactor where the ensuing arc upon contact separation is still being quenched. For actual operation the current rating of the contactor should, therefore, be limited to 20 % ... 60 % of its maximum breaking capacity. Please note that for double throw contactors, in addition to the foregoing limitations, the switch off load of the normally open contact must be further reduced by 30 % to 50 %.

Guide to permissible current rating

C165 Series

Short-	SPST-NO		SPDT			
time duty			NO contact		NC contact	
Coil tolerance*	R	E	R	E	R	E
6 sec	1,500 A	1,200 A	1,500 A	1,200 A	650 A	520 A
1 min	500 A	400 A	500 A	400 A	320 A	250 A
3 min	400 A	320 A	400 A	320 A	270 A	210 A
5 min	350 A	280 A	350 A	280 A	250 A	
10 min	300 A	240 A	300 A	240 A	230 A	

^{*} Coil voltage tolerance:

R: -30 % ... +10 % $\rm U_s$ **E:** -30 % ... +25 % $\rm U_s$ at 55 °C / -30 % ... +15 % $\rm U_s$ at 70 °C

Above current ratings refer to wire cross-section 70 mm²

The thermal current rating for continuous duty is dependent on the upper limiting temperature of the contact elements which must not exceed 150°C .

Wire gauge, ambient temperature, duty and operating cycles, contamination of contacts and contact wear are all factors that influence the surface temperature rise of the contact studs.

All the above current ratings should, therefore, be considered as a guide only.

Mounting attitudes

The way you mount the contactor has no less an impact on the rise of temperature and the insulation of the switching device. So please observe the clearance between live or earthed parts and comply with the safety regulations of the applicable standards.



Notes	



Notes	









Schaltbau GmbH manufactures in compliance with RoHS.

Schaltbau GmbH has an environment management system that has been certified since 2002. Schaltbau GmbH has a quality management system that has been certified since

Electrical Components and Systems for Railway Engineering and Industrial Applications

Connectors	 Connectors manufactured to industry standards
	 Connectors to suit the special requirements of
	communications engineering (MIL connectors)
	 Charging connectors for battery-powered
	machines and systems
	 Connectors for railway engineering,
	including UIC connectors
	 Special connectors to suit customer requirements
Snap-action switches	 Snap-action switches with positive opening operation
	Snap-action switches with self-cleaning contacts
	Enabling switches
	 Special switches to suit customer requirements
Contactors	 Single and multi-pole DC contactors
	 High-voltage AC/DC contactors
	 Contactors for battery powered vehicles and power supplies
	 Contactors for railway applications
	 Terminal bolts and fuse holders
	 DC emergency stop switches
	 Special contactors to suit customer requirements
Electrics for rolling stock	Equipment for driver's cab
	Equipment for passenger use
	High-voltage switchgear
	 High-voltage heaters
	 High-voltage roof equipment
	 Equipment for electric brakes
	 Design and engineering of train electrics
	to customer requirements

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