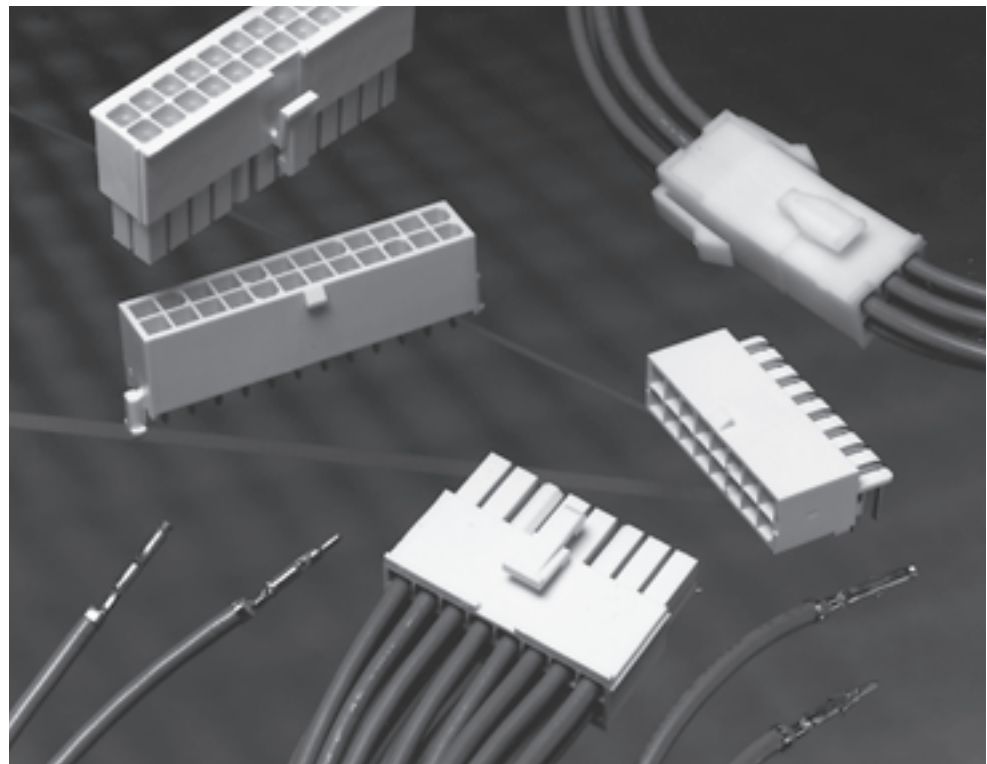


Mini-Universal MATE-N-LOK Connectors

Product Facts

- Compact, durable housings
- Pins and sockets can be accommodated in the same housings
- Contacts fully protected in the housings. Both pins and sockets can be used on the power supply wiring
- Fully polarized to provide proper plug-to-cap mating incorporating a positive locking mechanism to help prevent accidental disengagement of mated connectors. Also facilitates panel mounting
- Free hanging or panel mount
- Housings available in 1, 2, 3, 4, 6, 9, 12 and 15 circuit configuration for wire-to-wire connection
- Connectors can be mounted to .031-.079 [0.79-2.00] thick panels
- Printed circuit board pin headers are available in 2 thru 24 circuit vertical and right-angle configurations
- Hermaphroditic housings available in 2, 3 and 4 circuits for free hanging applications
- Low insertion/extraction forces
- Contacts accept wire size range 30-16 AWG [.05-1.2 mm²]
- Test probe contacts available
- .163 [4.14] centerline spacing
- Not for interrupting current
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476 
- Certified by Canadian Standards Association, File No. LR 7189 
- Passed test by VDE under their Registration Number 3476/ Continuous Surveillance 



Performance Characteristics

The Mini-Universal MATE-N-LOK Connector performance characteristics found on pages 79-80 are based on free hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance

20 milliohms max. total resistance between wire crimps of a mated pin and socket

Dielectric Withstanding Voltage—

1.5 KVAC between adjacent circuits

Insulation Resistance—

1000 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—8 lb. min. per contact

Durability—20 cycles, mating and unmating

Technical Documents

Product Specifications

- 108-1542 Mini-Universal MATE-N-LOK Connectors
- 108-1543 Mini-Universal MATE-N-LOK Headers
- 108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)
- 108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Application Specification

- 114-16017 Mini-Universal MATE-N-LOK Connectors

Instruction Sheets

- 408-3234 Mini-Universal MATE-N-LOK Connectors
- 411-5105 Mini-Universal MATE-N-LOK Connectors

High Density
.163 [4.14] Centerline

Performance Characteristics (Continued)

Maximum Current—Maximum current rating of Mini-Universal MATE-N-LOK connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest current-carrying capacity and heat dissipation.

Mini-Universal MATE-N-LOK connectors also will withstand the following tests:

Housing Panel Retention—
26 lb. min.

Housing Lock Strength—6 lb. min.

Thermal Shock—-55°C to +105°C

Temperature-Humidity Cycling—
25°C to 65°C at 95 RH

Corrosion—48 hr. at 5% salt concentration

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops,
50 G half-sine at 11 milliseconds

Mini-Universal MATE-N-LOK Connectors (Continued)

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire

Mini-Universal MATE-N-LOK Connectors — Calculated Current Table

Number of Circuits	Wire AWG					
	16	18	20	22	24	30
2	9.50	9.00	7.50	6.00	5.00	4.00
3	8.50	8.00	7.00	5.50	4.50	4.00
4	8.00	7.00	6.00	5.00	4.50	3.50
6	7.00	6.50	5.50	4.50	4.00	3.00
9	6.00	5.50	4.50	4.00	3.50	3.00
12	6.00	5.50	4.50	3.50	3.00	2.50
15	5.50	5.00	4.00	3.50	3.00	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit, for fully loaded housings being 100% energized. **Note:** All combinations above were not tested and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current-carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The chart values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire Size		Termination Resistance		Contact Crimp Tensile Force	
AWG	mm ²	Test Current (Amps)	Resistance Milliohms (Max. Init.)	Force (Min.)	
				lbs.	N
30	.05	—	—	—	—
28	.08	—	—	—	—
26	.12	—	—	4	18
24	.2	—	—	7	31
22	.3	—	—	11	49
20	.5	—	—	13	58
18	.8	—	—	15	67
16	1.2	—	—	18	80

Mini-Universal MATE-N-LOK Connectors (Continued)

Contacts

Pin diameter .039 [0.99]

Material

Brass or Phosphor bronze

Stock Thickness .008 [0.20]

These contacts are to be used in Mini-Universal MATE-N-LOK Plug or Cap housings only.

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

Application Specification

114-16017 Mini-Universal MATE-N-LOK Connectors

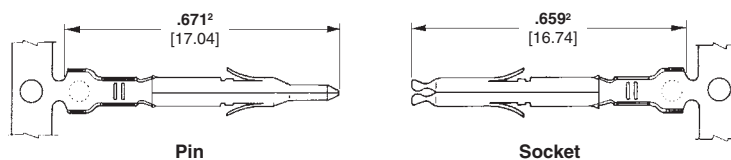
Performance Characteristics—

pages 79-80

Housings— pages 83-85

Technical Documents— pages 79 and 199-200

Application Tooling— pages 201-204



Wire Size Range AWG [mm²]	Ins. Dia. Range	Material and Finish	Contact Part Numbers				HDM Applicator Part No.	Hand Tool Part No.
			Pin		Socket			
			Strip Form	Loose Pieces	Strip Form	Loose Pieces		
30-26 [.05-.12]	.035-.050 .889-1.27	Brass, Pre-tin	770835-1	794059-1	770834-1	794058-1	567418-1 ³	90717-2
		Phos. Brz., Pre-tin	—	—	770834-4	—	567418-2 ³	
		Brass, Duplex ¹	1-770835-0	1-794059-0	1-770834-0	1-794058-0	567418-3 ³	
		Phos. Brz., Duplex ¹	—	—	1-770834-1	—		
26-22 [.12-.3]	.047-.069 1.19-1.75	Brass, Pre-tin	770901-1	770985-1	770902-1	770986-1	567066-3 ⁴	91529-1
		Phos. Brz., Pre-tin	—	—	1-770902-4	—	567066-4 ⁴	
		Brass, Duplex ¹	1-770901-0	1-770985-0	1-770902-0	1-770986-0	567066-5 ⁴	
		Phos. Brz., Duplex ¹	—	—	1-770902-1	—		
22-18 [.3-.8] or 22 x (2) [.3]	.059-.094 1.50-2.39 or .067 x (2) 3.38	Brass, Pre-tin	770903-1	770987-1	770904-1	770988-1	567067-1 ³	91522-1
		Phos. Brz., Pre-tin	—	—	770904-4	—	567067-2 ³	
		Brass, Duplex ¹	1-770903-0	1-770987-0	1-770904-0	1-770988-0	567067-3 ³	
		Phos. Brz., Duplex ¹	—	—	1-770904-1	—		
20-16 [.5-1.2] or 20 x (2) [.5]	.079-.126 2.01-3.20 or .075 x (2) 1.91	Brass, Pre-tin	794406-1 ²	171638-1 ²	794407-1 ²	171639-1 ²	680582-2 ³	91536-1
		Phos. Brz., Pre-tin	—	—	794407-4 ²	—	680582-3 ³	
		Brass, Duplex ¹	1-794406-0 ²	—	1-794407-0 ²	—		
		Phos. Brz., Duplex ¹	—	—	1-794407-1 ²	—		

¹ Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

² .671 [17.04] and .659 [16.74] dimensions are .689 [17.50] for indicated part numbers.

³ HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-ELECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine. See pages 201-204 for further information.

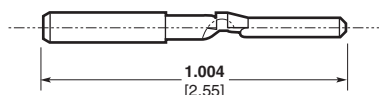
⁴ HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-ELECTRIC Model K Machine, -5 is used on AMP-O-ELECTRIC Model G Machine. See pages 201-204 for further information.

Note: All part numbers are RoHS Compliant.

Keying Plug

Material

UL94V-0 Nylon, white color

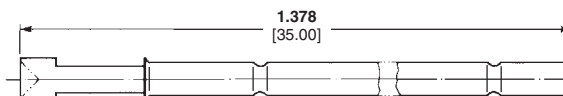


Part Number
174670-1

Test Probe Contact

Material and Finish

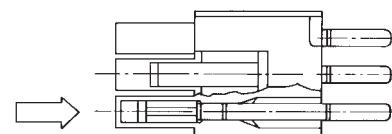
Phosphor bronze, nickel plated



Part Number
172971-1

Notes:

1. The test probe is inserted into the housing in the same direction as indicated by the **arrow** shown to the right.
2. The test probe can be used in the Cap or Plug Housing.
3. Test probes are supplied unassembled.



Contact Extraction Tool
No. 189727-1
IS 408-4118



Contact Insertion Tool
(For inserting contacts applied to small diameter wire)
No. 91002-1
IS 408-7347

Housings

Free Hanging or Panel Mount

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—

pages 79-80

Contacts — page 82

Keying Plug — page 82

Test Probe Contact — page 82

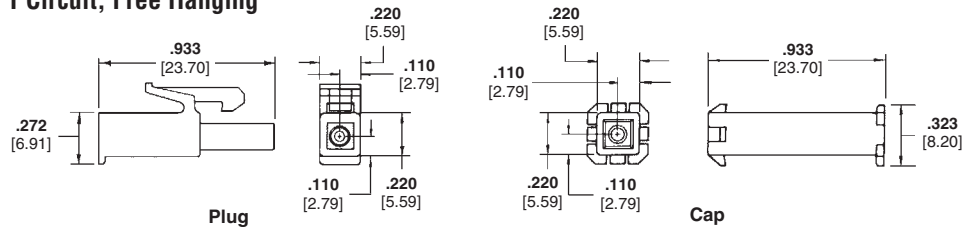
Panel Cutout Recommendations — page 85

Technical Documents — pages 79 and 199-200

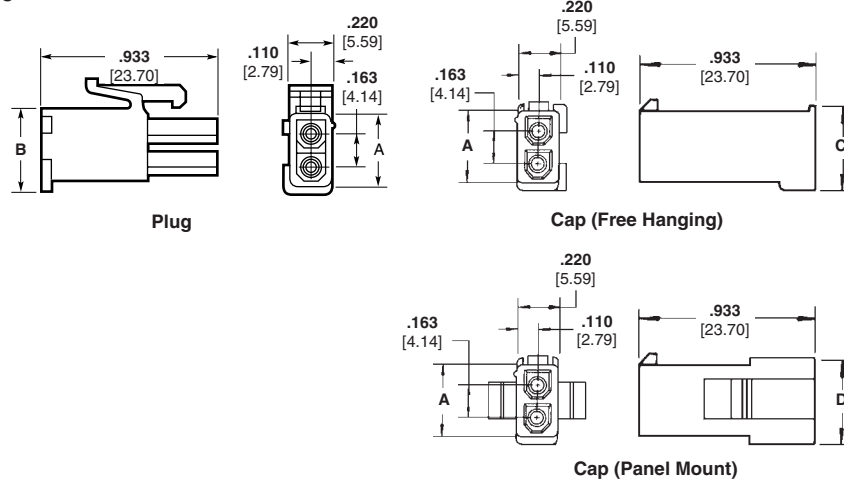
Mating Headers — pages 86-88

Mini-Universal MATE-N-LOK Connectors (Continued)

1 Circuit, Free Hanging



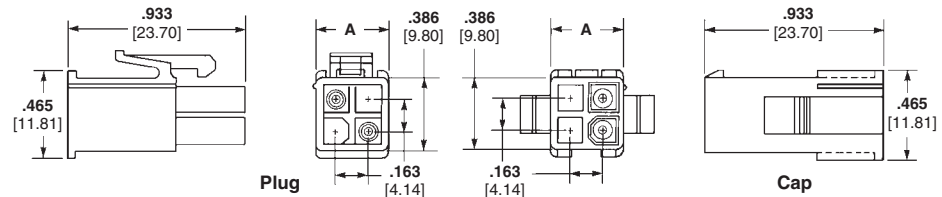
2 and 3 Circuit, In-Line



Number of Circuits	Dimensions				Housing Part Numbers ¹					
					UL94V-0 Nylon, White Color			UL94V-2 Nylon, Natural Color		
					Plug	Cap		Plug	Cap	
	A	B	C	D		Panel Mount	Free Hanging		Panel Mount	Free Hanging
1	—	—	—	—	172164-1	—	172156-1	172335-1	—	172327-1
2	.386 9.80	.425 10.79	.488 12.39	.464 11.78	172165-1	172157-1	172233-1	172336-1	172328-1	172343-1
3	.551 14.00	.591 15.01	.654 16.61	.630 16.00	172166-1	172158-1	172234-1	172337-1	172329-1	172344-1

Note: All part numbers are RoHS Compliant.

4 and 6 Circuit, Dual Row



Number of Circuits	A Dim.	Housing Part Numbers ¹			
		UL94V-0 Nylon, White Color		UL94V-2 Nylon, Natural Color	
		Plug	Cap	Plug	Cap
4	.386 9.80	172167-1	172159-1	172338-1	172330-1
6	.551 14.00	172168-1	172160-1	172339-1	172331-1

¹Housing part numbers shown in both charts (above) are also available in other colors: Red, Green, Blue, Black. To order connectors in these colors use the appropriate dash numbers as follows: Red 1-XXXXXX-2, Green 1-XXXXXX-5, Blue 1-XXXXXX-6, Black 1-XXXXXX-9

Note: All part numbers are RoHS Compliant.

High Density
.163 [4.14] Centerline

Mini-Universal MATE-N-LOK Connectors (Continued)

Housings

.163 [4.14] Centerline spacing

Related Product Data

Product Specifications

- 108-1542 Mini-Universal MATE-N-LOK Connectors
- 108-1543 Mini-Universal MATE-N-LOK Headers
- 108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)
- 108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—
pages 79-80

Contacts — page 82

Keying Plug — page 82

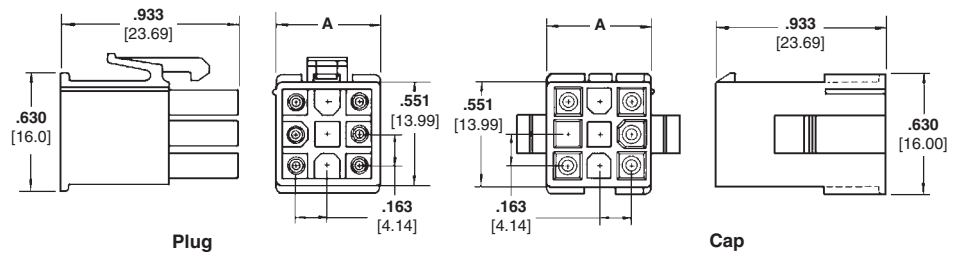
Test Probe Contact — page 82

Panel Cutout Recommendations—
page 85

Technical Documents—pages 79
and 199-200

Mating Headers — pages 86-88

**9, 12 and 15 Circuit,
Free Hanging or Panel Mount, Matrix**

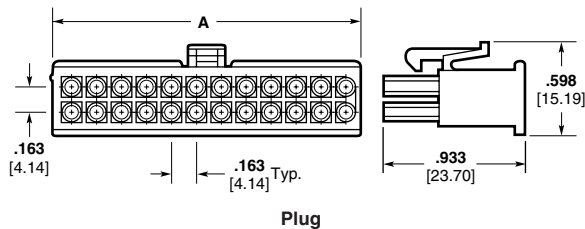


Number of Circuits	A Dim.	Housing Part Numbers ¹			
		UL94V-0 Nylon, White Color Plug	Cap	UL94V-2 Nylon, Natural Color Plug	Cap
9	.551 13.99	172169-1	172161-1	172340-1	172332-1
12	.716 18.19	172170-1	172162-1	172341-1	172333-1
15	.882 22.40	172171-1	172163-1	172342-1	172334-1

¹Housing part numbers shown in chart are also available in other colors: Red, Green, Blue, Black. To order connectors in these colors use the appropriate dash numbers as follows: Red 1-XXXXXX-2, Green 1-XXXXXX-5, Blue 1-XXXXXX-6, Black 1-XXXXXX-9

Note: All part numbers are RoHS Compliant.

**8 thru 24 Circuit,
Free Hanging, Dual Row**



Number of Circuits	A Dim.	Part Number UL94V-0 Nylon, White Color Plug
8	.714 18.14	770579-1
10	.877 22.28	770580-1
12	1.040 26.42	770581-1
14	1.203 30.56	770582-1
16	1.366 34.70	770583-1
18	1.529 38.84	770584-1
20	1.692 42.98	770585-1
22	1.855 47.12	770586-1
24	2.018 51.26	770587-1

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK Connectors (Continued)

Housings
Hermaphroditic
Free Hanging

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

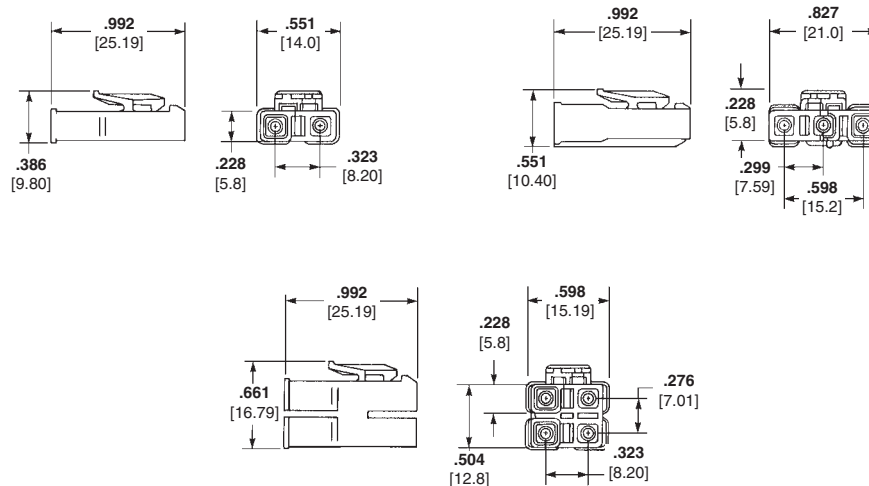
Performance Characteristics—
pages 79-80

Contacts — page 82

Cap Housings — pages 83-85

Technical Documents— pages 79
and 199-200

2, 3 and 4 Circuit



Number of Circuits	Part Numbers	
	UL94V-2 Nylon, Natural Color	UL94V-0 Nylon, White Color
2	172807-1	—
3	172808-1	173957-1
4	172809-1	—

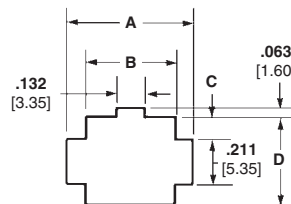
Note: Housing mates to itself; 2 required per wire-to-wire connection.

Note: All part numbers are RoHS Compliant.

Recommended Cap Housing Panel Cutouts

View is from cap entry side

Recommended Panel
Thickness .031—.079 [.79 – 2.01]



Number of Circuits	Dimensions			
	A	B	C	D
2	.421 10.69	.242 6.15	.098 2.49	.407 10.3
3	.421 10.69	.242 6.15	.181 4.60	.573 14.55
4	.587 14.91	.407 10.34	.098 2.49	.407 10.3
6	.752 19.10	.573 14.55	.098 2.49	.407 10.3
9	.752 19.10	.573 14.55	.181 4.60	.573 14.55
12	.917 23.29	.738 18.75	.181 4.60	.573 14.55
15	1.080 27.43	.904 22.96	.181 4.60	.573 14.55

Mini-Universal MATE-N-LOK Connectors (Continued)

Vertical PC Board
Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1542 Mini-Universal MATE-N-LOK Connectors

108-1543 Mini-Universal MATE-N-LOK Headers

108-5151 Mini-Universal MATE-N-LOK Connectors (UL94V-2)

108-5138 Mini-Universal MATE-N-LOK Connectors (UL94V-0)

Performance Characteristics—
pages 79-80

Recommended PC Board Hole

Layouts—page 89

Technical Documents—pages 79
and 199-200

Mating Connectors

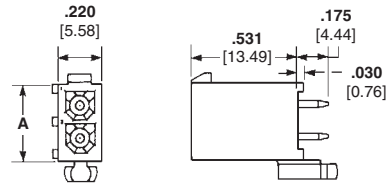
Mini-Universal MATE-N-LOK

Plug Housings — pages 83-85

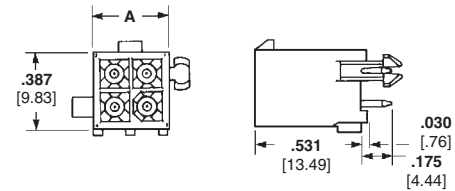
Mini-Universal MATE-N-LOK 2

Plug Housings — pages 95-96

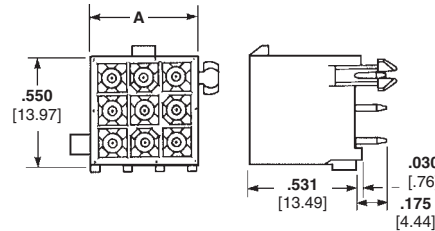
2 and 3 Circuit, In-Line



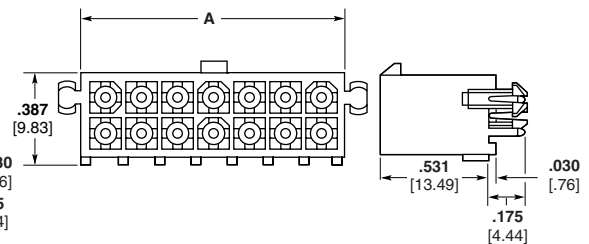
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of Circuits	Style	A Dim.	Pin Finish	Vertical Pin Header Part Numbers		Mates with Plug Housing Part Number (Using Socket Contact)	
				With Drain Holes	Without Drain Holes	Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
2	In-Line	.387 9.83	Tin ¹ Duplex ²	1-770166-0 1-770166-1	1-770872-0 1-770872-1	172165-1	794184-1
3	In-Line	.550 13.97	Tin ¹ Duplex ²	1-770170-0 1-770170-1	1-770873-0 1-770873-1	172166-1	794186-1
4	Dual Row	.387 9.83	Tin ¹ Duplex ²	1-770174-0 1-770174-1	1-770874-0 1-770874-1	172167-1	794188-1
6	Dual Row	.550 13.97	Tin ¹ Duplex ²	1-770178-0 1-770178-1	1-770875-0 1-770875-1	172168-1	794190-1
8	Dual Row	.713 18.11	Tin ¹ Duplex ²	1-794065-0 1-794065-1	1-794073-0 1-794073-1	770579-1	794192-1
9	Matrix	.551 14.00	Tin ¹ Duplex ²	1-770182-0 1-770182-1	1-770876-0 1-770876-1	172169-1	794194-1
10	Dual Row	.877 22.28	Tin ¹ Duplex ²	1-770743-0 1-770743-1	1-770858-0 1-770858-1	770580-1	794196-1
12	Dual Row	1.039 26.39	Tin ¹ Duplex ²	1-794066-0 1-794066-1	1-770621-0 1-770621-1	770581-1	794198-1
	Matrix	.713 18.11	Tin ¹ Duplex ²	1-770186-0 1-770186-1	1-794040-0 1-794040-1	172170-1	794200-1
14	Dual Row	1.202 30.53	Tin ¹ Duplex ²	1-794067-0 1-794067-1	1-794074-0 1-794074-1	770582-1	794202-1
15	Matrix	.877 22.28	Tin ¹ Duplex ²	1-770190-0 1-770190-1	1-770859-0 1-770859-1	172171-1	794204-1
16	Dual Row	1.365 34.67	Tin ¹ Duplex ²	1-794068-0 1-794068-1	1-794075-0 1-794075-1	770583-1	794206-1
18	Dual Row	1.528 38.81	Tin ¹ Duplex ²	1-794069-0 1-794069-1	1-794076-0 1-794076-1	770584-1	794208-1
20	Dual Row	1.691 42.95	Tin ¹ Duplex ²	1-794070-0 1-794070-1	1-794077-0 1-794077-1	770585-1	794210-1
22	Dual Row	1.854 47.09	Tin ¹ Duplex ²	1-794071-0 1-794071-1	1-794078-0 1-794078-1	770586-1	794212-1
24	Dual Row	2.017 51.23	Tin ¹ Duplex ²	1-794072-0 1-794072-1	1-794079-0 1-794079-1	770587-1	794214-1

¹ Tin Finish—Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

² Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

Vertical PC Board Blindmate Pin Headers

.163 [4.14] Centerline spacing

Material

Housing — Nylon, white

Flammability Rating — UL94V-0

Contacts — Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specifications

108-1693 Mini-Universal MATE-N-LOK 2
Connectors

108-1694 Mini-Universal MATE-N-LOK 2
Headers

Performance Characteristics —
pages 79-80

**Recommended PC Board Hole
Layouts** — page 89

Technical Documents — pages 79
and 199-200

Mating Connectors

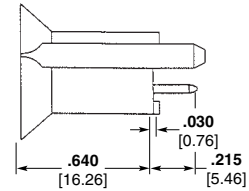
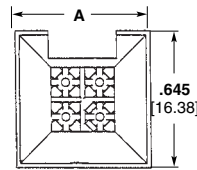
Mini-Universal MATE-N-LOK

Plug Housings — pages 83-85

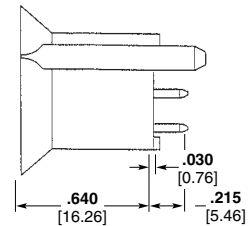
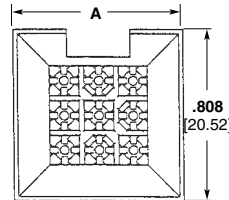
Mini-Universal MATE-N-LOK 2

Plug Housings — pages 95-96

4, 6, 8 and 10 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Numbers With Drain Holes	Mates with Plug Housing Part Number (Using Socket Contacts)	
					Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
4	Dual Row	.645 16.38	Tin ¹	1-794325-0	172167-1	794188-1
			Duplex ²	1-794325-1		
6	Dual Row	.808 20.52	Tin ¹	1-794326-0	172168-1	794190-1
			Duplex ²	1-794326-1		
8	Dual Row	.971 24.66	Tin ¹	1-794327-0	770579-1	794192-1
			Duplex ²	1-794327-1		
9	Matrix	.808 20.52	Tin ¹	1-794432-0	172169-1	794194-1
			Duplex ²	1-794432-1		
10	Dual Row	1.134 28.80	Tin ¹	1-794328-0	770580-1	794196-1
			Duplex ²	1-794328-1		
12	Matrix	.971 24.66	Tin ¹	1-794329-0	172170-1	794200-1
			Duplex ²	1-794329-1		
15	Matrix	1.134 28.80	Tin ¹	1-794330-0	172171-1	794204-1
			Duplex ²	1-794330-1		

¹ Tin Finish — Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

² Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

High Density
.163 [4.14] Centerline

Right-Angle PC Board Pin Headers

.163 [4.14] Centerline spacing

Material

Housing— Nylon, white color

Flammability Rating— UL94V-0

Contacts— Brass

Solder tail diameter .039 [1.00]

Related Product Data

Product Specification

108-1694 Mini-Universal
MATE-N-LOK 2 Headers

Performance Characteristics—
pages 79-80

**Recommended PC Board Hole
Layouts**— page 89

Technical Documents— pages 79
and 199-200

Mating Connectors

Mini-Universal MATE-N-LOK

Plug Housings — pages 83-85

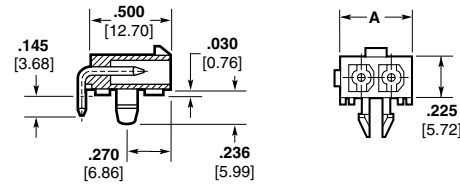
Mini-Universal MATE-N-LOK 2

Plug Housings — pages 95-96

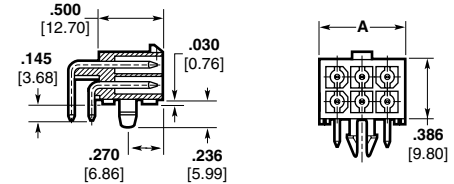
Mini-Universal MATE-N-LOK Connectors (Continued)

With Board Lock Feature

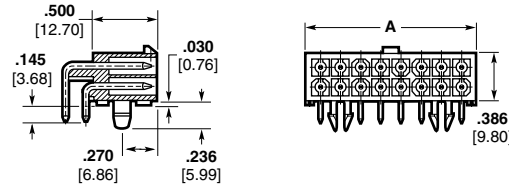
1, 2 and 3 Circuit, In-Line



4, 6, 8, 10 and 12 Circuit, Dual Row



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



Number of Circuits	Style	A Dim.	Pin Finish	Pin Header Part Number With Board Lock	Mates with Plug Housing Part Number (Using Socket Contacts)	
					Mini-Universal MATE-N-LOK	Mini-Universal MATE-N-LOK 2
1	—	.225 5.72	Tin ¹ Duplex ²	1-794374-0 1-794374-1	172164-1	—
2	In-Line	.388 9.86	Tin ¹ Duplex ²	1-770966-0 1-770966-1	172165-1	794184-1
3	In-Line	.551 14.00	Tin ¹ Duplex ²	1-770967-0 1-770967-1	172166-1	794186-1
4	Dual Row	.388 9.86	Tin ¹ Duplex ²	1-770968-0 1-770968-1	172167-1	794188-1
6	Dual Row	.551 14.00	Tin ¹ Duplex ²	1-770969-0 1-770969-1	172168-1	794190-1
8	Dual Row	.714 18.14	Tin ¹ Duplex ²	1-770970-0 1-770970-1	770579-1	794192-1
10	Dual Row	.877 22.28	Tin ¹ Duplex ²	1-770971-0 1-770971-1	770580-1	794196-1
12	Dual Row	1.040 26.42	Tin ¹ Duplex ²	1-770972-0 1-770972-1	770581-1	794198-1
14	Dual Row	1.203 30.56	Tin ¹ Duplex ²	1-770973-0 1-770973-1	770582-1	794202-1
16	Dual Row	1.366 34.70	Tin ¹ Duplex ²	1-770974-0 1-770974-1	770583-1	794206-1
18	Dual Row	1.529 38.84	Tin ¹ Duplex ²	1-794105-0 1-794105-1	770584-1	794208-1
20	Dual Row	1.692 42.98	Tin ¹ Duplex ²	1-794106-0 1-794106-1	770585-1	794210-1
22	Dual Row	1.855 47.12	Tin ¹ Duplex ²	1-794107-0 1-794107-1	770586-1	794212-1
24	Dual Row	2.018 51.26	Tin ¹ Duplex ²	1-794108-0 1-794108-1	770587-1	794214-1

¹Tin Finish—Plated with .000150 [.00381] min. tin over .000050 [.00127] min. nickel underplate on entire contact.

²Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

Mini-Universal MATE-N-LOK Connectors (Continued)

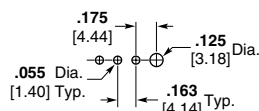
**Recommended PC Board
Hole Layouts for Vertical
and Blindmate Headers**

.062 [1.57] thick board, tolerances
non-accumulative

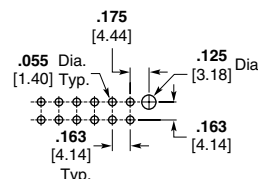
Related Product Data

Vertical Headers—pages 86-87

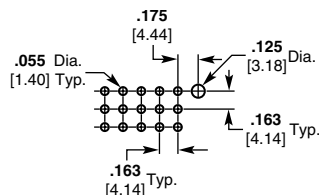
2 and 3 Circuit, In-Line



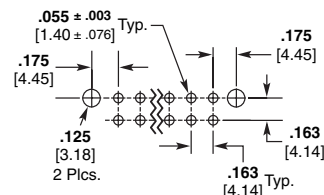
4, 6, 8, 10 and 12 Circuit, Dual Row



9, 12 and 15 Circuit, Matrix



14, 16, 18, 20, 22 and 24 Circuit, Dual Row



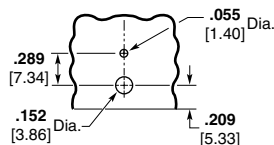
**Recommended PC Board
Hole Layouts for Right-
Angle Headers**

.062 [1.57] thick board, tolerances
non-accumulative

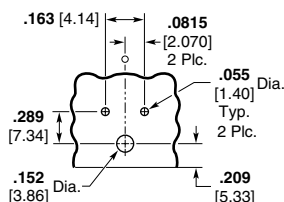
Related Product Data

Right-Angle Headers—page 88

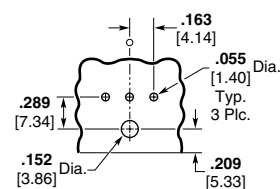
1 Circuit



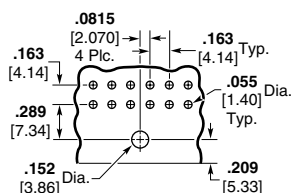
2 Circuit, In-Line



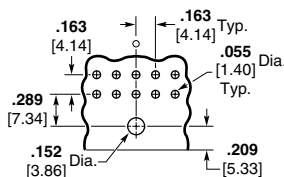
3 Circuit, In-Line



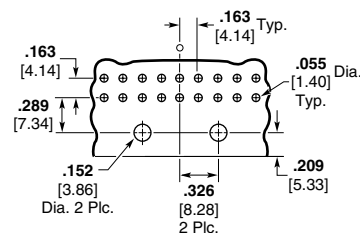
4, 8 and 12 Circuit, Dual Row



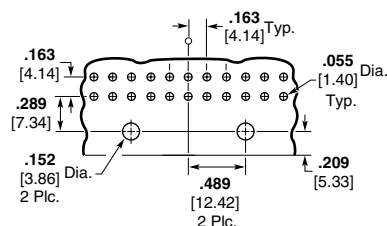
6 and 10 Circuit, Dual Row



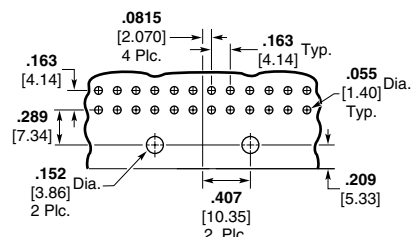
14 and 18 Circuit, Dual Row



22 Circuit, Dual Row



16, 20 and 24 Circuit, Dual Row



High Density
.163 [4.14] Centerline

Strain Reliefs for Plug or Cap Housings

Related Product Data

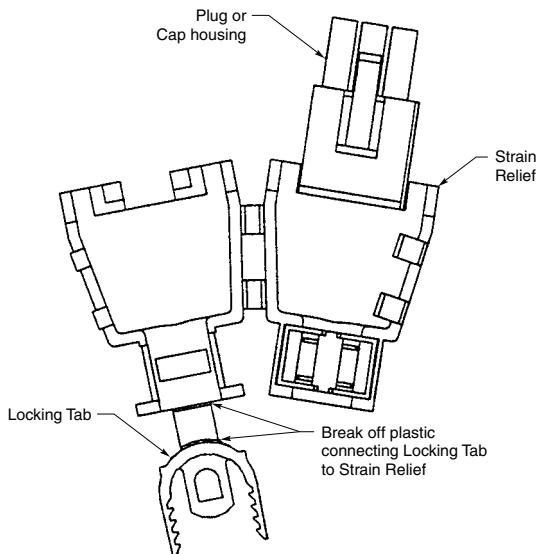
Housings—pages 83-85

Technical Documents—pages 79 and 199-200

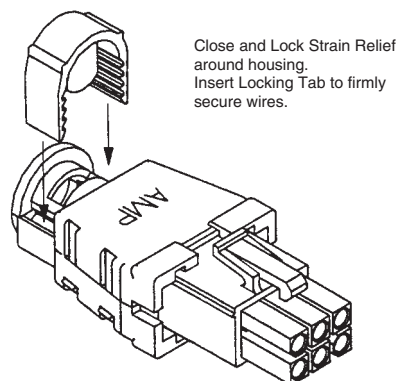
These Strain Reliefs may also be used with AMP-DUAC Receptacle housings on page 120.

6 and 8 Circuit

Mini-Universal MATE-N-LOK Connectors (Continued)



Step 1



Step 2

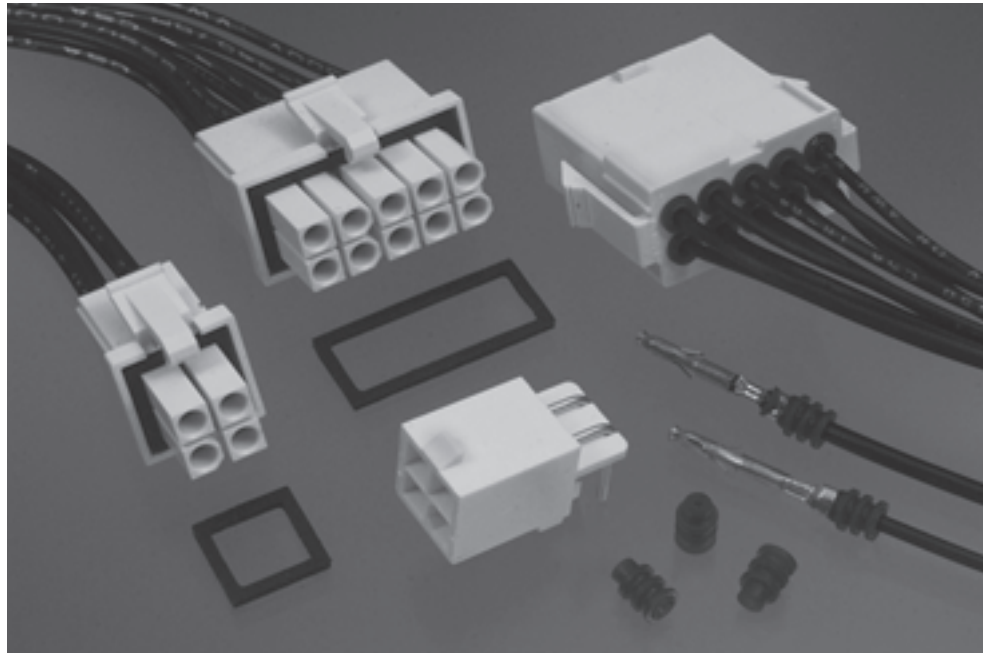
Style	Number of Circuits	A Dim.	Wire Bundle Dia. Range	Part Numbers
				UL94V-0 Nylon, White Color
Dual Row	6	.920 23.36	.165-.220 4.19-5.59	794423-1
	8	.920 23.36	.180-.245 4.57-6.22	794370-1

Note: All part numbers are RoHS Compliant.

Product Facts — Sealed Connector System

- Splash-proof design allows use in areas where high humidity, intermittent liquid splashing or foam-in applications require a sealed connector for improved electrical performance
- Wire-to-wire and wire-to-board
- Dual row, 2 to 10 positions (even only) and 16 positions
- Mates with all standard Mini-Universal MATE-N-LOK connector housings and pin headers (except Blindmate)
- Positive, polarized keyed and latched orientation to ease application
- Utilizes proven Mini-Universal MATE-N-LOK contacts with existing application tooling
- Tested to Sealing Level of IP56 and IP57 per IEC 60529
- Primarily used in Appliance, Vending and HVAC applications
- Compact, durable housings
- Pins and sockets can be accommodated in the same housings
- Contacts fully protected in the housings. Both pins and sockets can be used on the power supply wiring
- Fully polarized to provide proper plug-to-cap mating incorporating a positive locking mechanism to help prevent accidental disengagement of mated connectors. Also facilitates panel mounting
- Free hanging or panel mount
- Connectors can be mounted to .031-.079 [0.79-2.00] thick panels
- With seals, contacts accept wire size range 26-18 AWG [.12-.8 mm²] with insulation diameter of .040-.083 [1.02-2.11]
- .163 [4.14] centerline spacing
- Not for interrupting current

Mini-Universal MATE-N-LOK Sealed Connector System



Performance Characteristics

The Mini-Universal MATE-N-LOK Connector performance characteristics found on pages 91-92 are based on free hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Low Level Termination Resistance

20 milliohms max. total resistance between wire crimps of a mated pin and socket

Dielectric Withstanding Voltage—1.5 KVAC between adjacent circuits

Insulation Resistance—1000 megohms minimum between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Retention—8 lb. min. per contact

Durability—20 cycles, mating and unmating

Technical Documents

Product Specifications

- 108-1542-2 Mini-Universal MATE-N-LOK Splash-Proof Seals
- 108-1542 Mini-Universal MATE-N-LOK Connectors
- 108-1543 Mini-Universal MATE-N-LOK Headers

Application Specification

- 114-13089 Mini-Universal MATE-N-LOK Sealed Connector

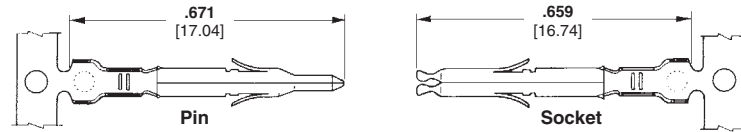
Instruction Sheets

- 408-3234 Mini-Universal MATE-N-LOK Connectors
- 411-5105 Mini-Universal MATE-N-LOK Connectors

Contacts

Pin diameter .039 [0.99]

Mini-Universal MATE-N-LOK Sealed Connector System (Continued)



Wire Size Range AWG [mm²]	Ins. Dia. Range	Material and Finish	Contact Part Numbers (for use with Single Wire Seals)				HDM Applicator Part No.	Hand Tool Part No.
			Pin		Socket			
			Strip Form	Loose Piece	Strip Form	Loose Piece		
26-22 [.12-.3]	.040-.060 1.02-1.52	Brass, Pre-tin	770901-1	770985-1	770902-1	770986-1	567066-3 ³	91529-1
		Brass, Duplex ¹	1-770901-0	1-770985-0	1-770902-0	1-770986-0	567066-4 ³	
							567066-5 ³	
22-18 [.3-.8]	.050-.083 1.27-2.11	Brass, Pre-tin	770903-1	770987-1	770904-1	770988-1	567067-1 ²	91522-1
		Brass, Duplex ¹	1-770903-0	1-770987-0	1-770904-0	1-770988-0	567067-2 ²	
							567067-3 ²	

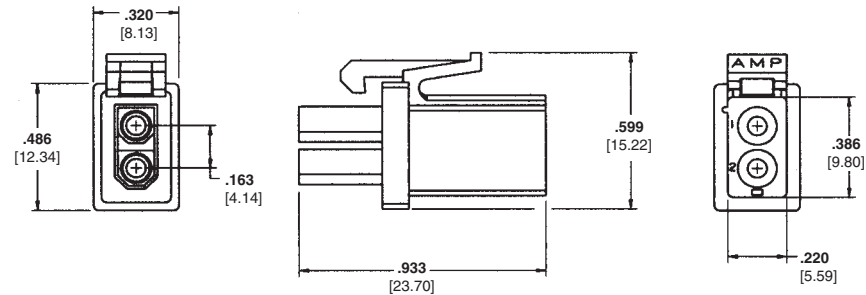
¹ Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and .000100 [.00254] min. tin in crimping area over .000050 [.00127] min. nickel underplate on entire contact.

² HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-ELECTRIC Model K Machine, -3 is used on AMP-O-ELECTRIC Model G Machine. See pages 201-204 for further information.

³ HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-ELECTRIC Model K Machine, -5 is used on AMP-O-ELECTRIC Model G Machine. See pages 201-204 for further information.

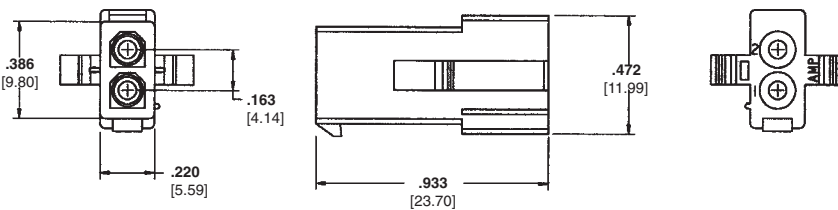
Plug

Part Number 794894-1
(2 position shown)



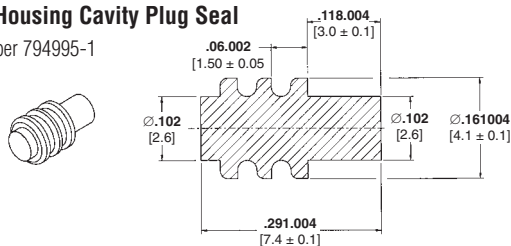
Cap

Part Number 794896-1
(2 position shown)



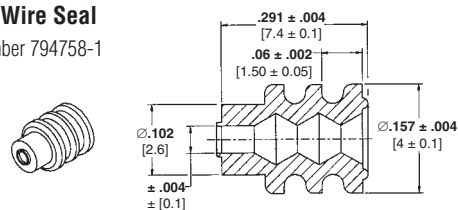
Single Housing Cavity Plug Seal

Part Number 794995-1



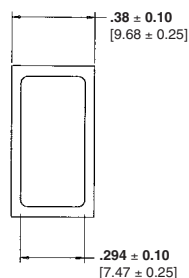
Single Wire Seal

Part Number 794758-1



Note: Ganged Wire Seals are available; contact Technical Support.

Interface Seals



No. of Positions	Part Numbers		
	Plug* for sealing	Cap* for sealing	Interface Seals
2	794894-1	794896-1	794772-2
4	794805-1	794939-1	794772-4
6	794895-1	794940-1	794772-6
8	794821-1	794941-1	794772-8
10	794781-1	794942-1	1-794772-0
16	794824-1	1586404-1	1-1586362-6

*Nylon, UL 94V-0, white

Note: One Interface Seal required per mated assembly.

Note: All part numbers are RoHS Compliant.

Related Product Data

Mating Mini-Universal
MATE-N-LOK 2 Connectors

Cap Housings — pages 95-96

Vertical Pin Headers — page 97

- Wire-to-wire
- Wire-to-board, right-angle and vertical